



## Reaming

A reamer is used to complete machining when the hole requires a certain precision, or when the result cannot be obtained by simple drilling, or when the tap does not fit the required hole.

If the required result cannot be obtained with any other method, use a reaming method.

Reaming is a process designed to produce a smooth, perfectly round hole of precise dimensions.

If more precise characterization is required, use the drilling or grinding method to obtain the required dimensions.

Reaming can be carried out manually or by machine.

The manual reamer differs from the mechanical or machine reamer.

The reamer is made of high-carbon steel, high-speed steel or carbide blade. The straight flute attachment is straight, spiral or conical. The tool groove is also available straight, spiral or helical.

